

Thank you for purchasing one of Advanced Technology Inc.'s Stocks!  
Please fill out the enclosed Unconditional Lifetime Warranty card and mail it within 30 days of purchase.



Stock fits 7.62x54R Mosin Nagant rifles.  
Follow these instructions carefully.

### STEP #1

Inspect chamber to be sure weapon is unloaded.

**NOTE:** Finnish Model heavy barrel guns must have rear sights removed or barrel channel relieved for sight. See Column 2.

### STEP #2

Remove forearm barrel bands, upper wood, cleaning rod and bayonet. **CAUTION:** Bayonet is under spring pressure.

**Note:** Some models have spring steel bands on forearm.



### STEP #3

Remove bottom trigger housing screw.



### STEP #4

Remove top screw located behind bolt. **Note:** Bolt must be uncocked or removed for screw access. (To remove bolt, lift bolt handle, depress trigger, pull bolt rearward.)



### STEP #5

**REASSEMBLY.** Place trigger guard assembly in the Monte Carlo stock. Place barreled action in Monte Carlo stock and start guard screw. Tighten both screws and replace bolt assembly.

## Modification Instructions for Rear Sight Clearance on the M-39 "Finnish Heavy Barrel".

The rear sight area in the stock must be relieved in order for the barrel to set completely.

### STEP #1

Place barreled action in stock for positioning. The rear sight assembly on the M-39 rifle will not allow the stock to set properly.

### STEP #2

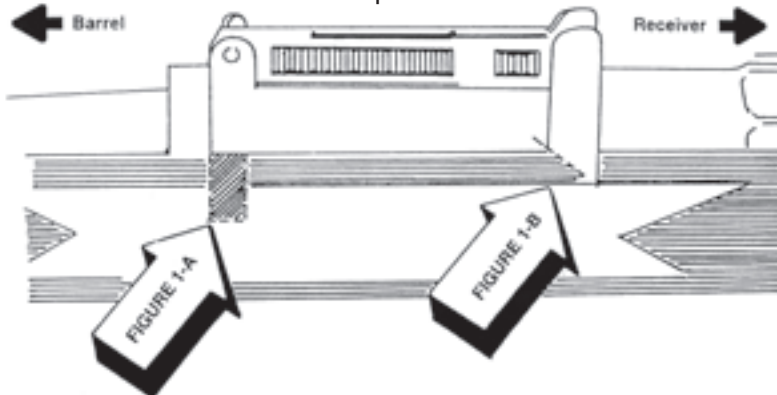
Material must be removed from the shaded areas in order for the stock to set properly. Cut a slot approx. 1/16" x 5/16" wide x 3/8" deep on both front left and front right sides of the stock as indicated by Figure 1-A. This may best be accomplished using a "Dremel" type tool with a cutter.

### STEP #3

To obtain the correct rear clearance, simply file approximately 1/8" off the corner as indicated in Figure 1-B.

### STEP #4

Your barreled action should now "drop" into the stock.



## OTHER PRODUCTS AND ACCESSORIES FROM ADVANCED TECHNOLOGY, INC.

### MOSIN NAGANT Bolt Handle

- Unique scope mount made of T-6 aluminum with a black anodized finish.
- Allows scope to be mounted over the receiver.
- Bolt handle is polished stainless steel.
- Includes drill bit, tap, hardware and instructions.



Mosin Nagant Bolt Handle  
#MOI0700 \$22.99 MSRP

### MOSIN NAGANT Scope Mount

- Unique scope mount made of T-6 aluminum with a black anodized finish.
- Allows scope to be mounted over the receiver. Bolt handle is polished stainless steel. Assembly hardware and detailed instructions included.



Mosin Nagant Scope Mount  
#MOI0600 \$47.75 MSRP

